Technical Bulletin 210-5

C-STOCK RH

CUMING MICROWAVE

LOW DIELECTRIC CONSTANT, LOW LOSS STRUCTURAL FOAM

C-STOCK RH is a series of rigid Polymethacrylimide foams which will withstand temperatures to 380°F. C-STOCK RH has a high compression and shear strength and a very low dielectric constant and low loss factor. It is easily machined to close tolerances. C-STOCK RH is useful as a low density, high temperature structural member, as a thermal barrier material, and as an RF window material.

C-STOCK RH may be thermo-formed at temperatures of 325°F to 360°F, and therefore finds significant uses as radome core material.

Grade	RH-5	RH-7	RH-10
Density lbs/ft ³ (D1622)	3	4.5	7
Dielectric constant (2-20 GHz)	1.09	1.11	1.14
Dissipation factor (5 GHz)	.0004	.0007	.0009
Compressive strength, psi (D1621)	128	213	427
Shear strength, psi (C273)	114	185	341
Thermal conductivity, Btu-in/ft ² -hr ^o F	0.16	0.22	0.30
Standard sheet size	24 x 24 in.	24 x 24 in.	21 x 21 in.
Standard thicknesses available	0.125, 0.25, 0.5,	0.125, 0.25, 0.5,	0.125, 0.25, 0.5,
	1.0, 2.0 in	1.0, 2.0 in	1.0, 2.0 in

TYPICAL PROPERTIES

Thicknesses and sheet sizes other than those listed are available on special order.

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